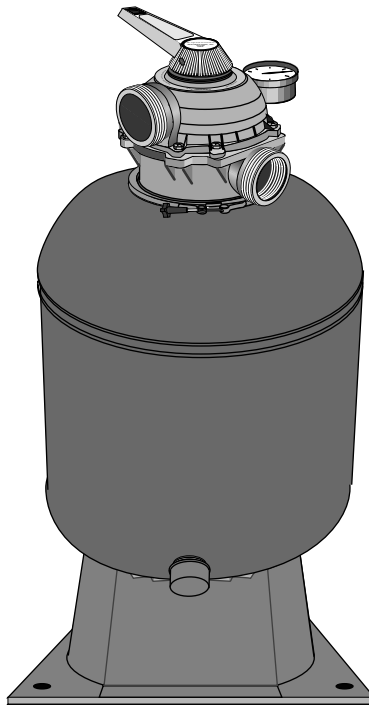


STA-RITE®

CRISTAL-FLO™ HIGH RATE SAND FILTERS

O W N E R ' S M A N U A L



729 0294

INSTALLATION, OPERATION & PARTS

MODELS

T-150BP-1 T-170BP-1 T-200BP-1 T-240BP-1 T-300BP-2
T-240BP-2



This manual should be furnished to the end user of this filter; its use will reduce service calls and chance of injury and will lengthen filter life.

Sta-Rite Pool/Spa Group

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Union City, TN • Delavan, WI • Mississauga, Ont. • Murrieta, CA

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S242 (Rev. 10/29/98)

HIGH RATE SAND FILTERS

To avoid unneeded service calls, prevent possible injuries, and get the most out of your filter, READ THIS MANUAL CAREFULLY!


The Sta-Rite Top Mounted Series High Rate Sand Filter:


- Is designed to filter water for swimming pools.
- Is an excellent performer; durable, reliable.


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READ AND FOLLOW SAFETY INSTRUCTIONS!

 This is the safety-alert symbol. When you see this symbol on your valve or in this manual, look for one of the following signal words and be alert to the potential for personal injury.

 **DANGER** warns about hazards that **will** cause serious personal injury, death or major property damage if ignored.

 **WARNING** warns about hazards that **can** cause serious personal injury, death or major property damage if ignored.

 **CAUTION** warns about hazards that **will** or **can** cause minor personal injury or property damage if ignored.

The label **NOTICE** indicates special instructions which are important but not related to hazards.

Carefully read and follow all safety instructions in this manual and on filter.

Keep safety labels in good condition.
Replace missing or damaged safety labels.



Incorrectly installed or tested equipment may fail, causing severe injury or property damage. Read and follow instructions in owner's manual when installing and operating equipment. Have a trained pool professional perform all pressure tests.

1. Do not connect system to a high pressure or city water system.
2. Use equipment only in a swimming pool installation.
3. Trapped air in system can cause explosion. BE SURE all air is out of system before operating or testing equipment.

Before pressure testing, make the following safety checks:

- Check all clamps, bolts, lids, and system accessories before testing.
- BE SURE all air is out of system before testing.
- Tighten Sta-Rite trap lids to 30 ft. lbs. (4.1 kg-cm) torque for testing.
- Water pressure for test must be less than 25 PSI (172 kPa).
- Water temperature for test must be less than 95° F. (35° C).
- Limit test to 24 hours. After test, visually check system to be sure it is ready for operation. Remove trap lid and retighten hand tight only.

NOTICE: These parameters apply to Sta-Rite equipment only. For non-Sta-Rite equipment, consult manufacturer.

	<p>! DANGER</p>	<p>BEFORE WORKING ON FILTER:</p>
	<p>Hazardous Pressure! Can cause severe injury or major property damage from tank explosion.</p>	<ol style="list-style-type: none"> 1. Stop pump. 2. Open air release valve. 3. Release all pressure from system.
	<p>! WARNING</p>	<p>BEFORE WORKING ON PUMP OR MOTOR</p>
	<p>Filter pumps require hazardous voltage which can shock, burn, or cause death.</p>	<p>Disconnect power to motor.</p>

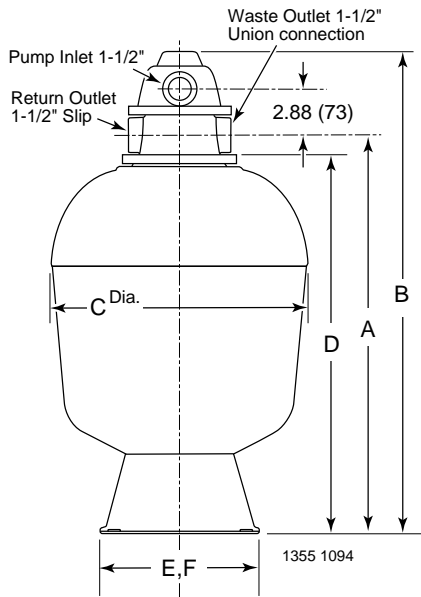


Fig. 1: Dimensions, T-150BP-1, T-170BP-1 T-200BP-1, T240BP-1

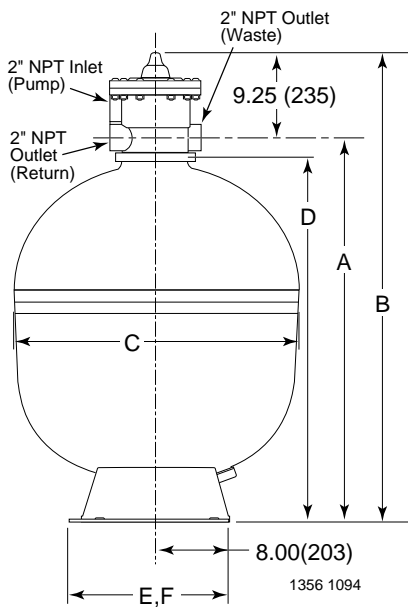


Fig. 2: Dimensions, T-300BP-2, T240BP-2

See Page 14 for Pressure Drop Curve.

RECOMMENDED SAND GRADES:

Use only: #20 Silica Sand, Size Range .40-.55mm., Uniformity Coefficient less than 1.75.

NOTICE: Use of other sands will reduce filter performance, may damage pump, and will void warranty.

Recommended:

1. Wedron Silica/Best Sand Co., Sand Grade: Wedron .45-.55mm., Effective Size .46mm, Uniformity Coefficient 1.22.
2. U.S. Silica - Silurian Filter Sand, Sand Grade: .45-.55 mm., Effective Size .48mm, Uniformity Coefficient 1.18.

TABLE I - FILTER OPERATIONAL DATA

Filter Model	Filter Size		Max. Flow Rate in GPM (L/M)
	Dia. in Inches (mm)	Area in Ft ² (M ²)	
T-150BP-1	15 (381)	1.26 (.117)	25.2 (95)
T-170BP-1	17 (432)	1.57 (.146)	31.5 (123)
T-200BP-1	20 (508)	2.18 (.203)	43.6 (165)
T-240BP-1	24 (610)	3.10 (.288)	62.0 (234.7)
T-240BP-2	24 (610)	3.10 (.288)	62.0 (234.7)
T-300BP-2	30 (762)	4.90 (.455)	98 (371)

Filter Model	Turnover in Hours				Sand Volume in lbs. (kg.)
	6	8	10	12	
	gal. (L)	gal. (L)	gal. (L)	gal. (L)	
T-150BP-1	9,070(34 330)	12,100(45 799)	15,120(57 229)	18,144(68 675)	100 (45.4)
T-170BP-1	11,340(42 922)	15,120(57 229)	18,900(71 536)	22,680(85 844)	150 (68)
T-200BP-1	15,700(59 424)	20,930(79 220)	26,160(99 016)	31,390(118 811)	200 (90.7)
T-240BP-1	22,230(84 481)	29,760(112 642)	37,200(140 802)	44,640(168 962)	300 (136)
T-240BP-2	22,230(84 481)	29,760(112 642)	37,200(140 802)	44,640(168 962)	300 (136)
T-300BP-2	35,280(133 535)	47,040(178 046)	58,800(222 558)	70,560(267 070)	600 (272)

*NOTE: 1 cubic foot of sand weighs approx. 100 lbs. (45.4 kg). Do not use finer or coarser grade than recommended for best performance.

TABLE II - DIMENSIONAL DATA In Inches (mm)

Filter Model No.	A	B	C	D	Base Width (E)	Base Length (F)	Piping Port Size
T-150BP-1	27 (686)	33-13/16 (859)	15-3/4 (400)	24-11/16 (627)	13 (330)	16-1/4 (413)	1-1/2" SLIP
T-170BP-1	29-9/16 (751)	36-3/8 (924)	17-3/4 (451)	27-1/4 (692)	13 (330)	16-1/4 (413)	1-1/2" SLIP
T-200BP-1	31-5/8 (803)	38-1/2 (978)	20-3/4 (527)	29-3/8 (746)	13 (330)	16-1/4 (413)	1-1/2" SLIP
T-240BP-1	35-3/16 (897)	42 (1067)	24-3/4 (629)	32-7/8 (835)	16-7/8 (429)	21 (533)	1-1/2" SLIP
T-240BP-2	35-1/4 (895)	44-1/2 (1130)	24-3/4 (629)	32-7/8 (835)	16-7/8 (429)	21 (533)	2" (NPT)
T-300BP-2	42 (1067)	51-1/4 (1302)	31 (787)	39-5/8 (1008)	16-7/8 (429)	21 (533)	2" (NPT)

GENERAL INFORMATION

- Clean a new pool as well as possible before filling pool and operating filter. Excess dirt and large particles of foreign matter in the system can cause serious damage to the filter and pump.

⚠ NEVER test this filter with compressed air.

⚠ Do not operate filter at water temperatures above 95°F (35°C).

⚠ NEVER operate this filter system at more than 50 pounds per square inch (50 PSI/345 kPa) pressure!

INSTALLATION

Installation of filter should only be done by qualified, licensed personnel.

For assembly and filling instructions, see page 6.

Filter mount must:

- Provide weather and freezing protection.
- Provide space and lighting for easy access for routine maintenance. (See Figures 1 and 2, Table II, Page 4, for space requirements.)
- Be on a reasonably level surface and provide adequate drainage.
- Be as close to pool as possible to reduce line loss from pipe friction.

Piping:

- Piping must conform to local/state plumbing and sanitary codes.
- Use pipe joint sealing compound or teflon tape on all male connections of metal pipe and fittings (except unions). Use teflon tape or Plasto-Joint Stik¹ on all male connections of plastic pipe and fittings. **DO NOT use pipe dope on plastic pipe; it will cause the pipe to crack. Do not use sealant or tape on unions – assemble them dry and hand tight.**
- Do not damage union sealing surfaces and “O” Rings.
- Support pipe independently to prevent strains on filter or valve.
- Use 1-1/2 or 2” pipe to reduce pressure losses as much as possible.
NOTICE: Filter may be located away from pool, but for adequate flow larger pipe may be needed. Check local codes when considering remote installation.
- Fittings restrict flow; for best efficiency use fewest possible fittings.
- Keep piping tight and free of leaks: pump suction line leaks may cause trapped air in filter tank or loss of prime at pump; pump discharge line leaks may show up as dampness or jets of water.
- When unions are provided, use as follows for leak free connections:
 1. O-Ring and sealing surfaces must be clean.
 2. Assemble hand tight only (**no wrenches**).
 3. No pipe compound or teflon tape on unions.

Valves:

- A check valve installed between filter and heater will prevent hot water from backing up into filter and deforming internal components.
- Use care before assembly not to damage union sealing surfaces or O Ring.

Wastewater:

- Be sure all provisions for waste water disposal meet applicable local, state or national codes. 100 gallons (379 liters) or more of pool water will be discharged during filter backwashing. Do not discharge where water will cause flooding or damage.

¹ Lake Chemical Co., Chicago, IL

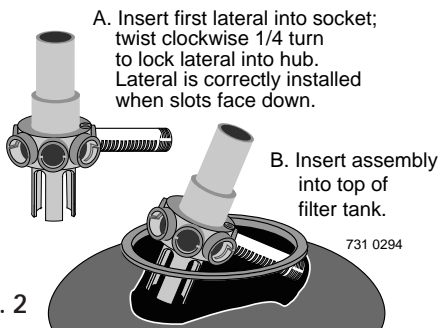


Fig. 2

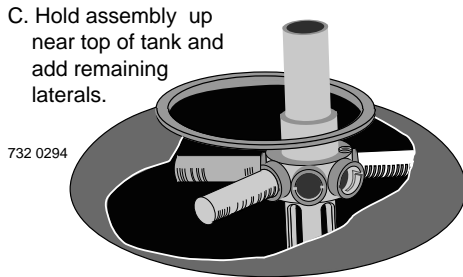


Fig. 3

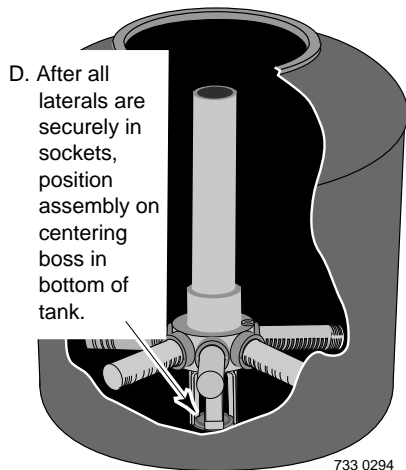


Fig. 4

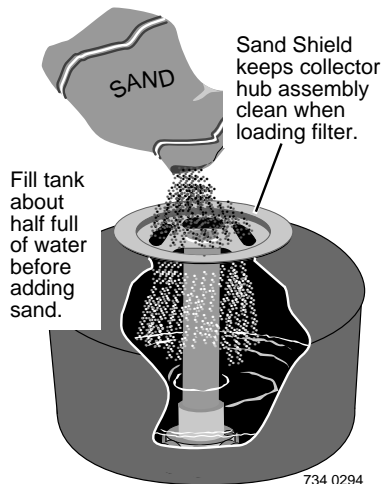


Fig. 5

Filter Setup

Assembly: See Figures 2 through 5 for filter assembly.

Loading Sand Media

1. To keep sand out of collector assembly, place plastic sand shield over top of collector tube before pouring sand into filter (See Figure 5).
2. To support laterals and prevent lateral breakage during loading, fill tank about half full of water before loading sand.
3. Pour sand into filter tank. See Page 4, for correct type and quantity of sand to use.

NOTICE: Make sure gasket area on top of tank is free of sand before installing valve and clamp.

4. Before installing valve, double-check that correct quantity of sand has been loaded (see Page 4).
5. Remove plastic sand loading shield and keep for future use.

Valve Installation:

See Figures 6, 7, and 8

1. Install O-Ring on valve flange; make sure O-Ring is clean, dry, and has no nicks, tears, or scrapes.
2. Make sure tank and valve flanges are clean and free of sand; put valve on top of tank. Vertical pipe of collector assembly inserts into base of valve.
3. Install clamp; make sure knob is positioned for easy access for filter maintenance. Valve port labeled "PUMP" should point toward pump.
4. Tighten clamp knob until clamp ends (under bolt) are 1/4" (6mm) apart. Tap around outside of clamp with a mallet to help seat clamp.

⚠ WARNING Hazardous pressure. Clamp will not hold unless it is seated properly! DO NOT START PUMP until clamp ends are 1/4" (6mm) apart or less.

5. If clamp will not pull up to 1/4" (6mm) gap, wait 15-30 minutes and retighten. Tap clamp gently with mallet to help seat clamp.
6. Connect pipe from pump discharge to valve port labeled "PUMP"; use union half provided. Assemble union as follows for leakfree operation:
 - A. O-Ring and sealing surfaces must be clean.
 - B. Assemble hand tight only (no wrenches).
 - C. NO pipe compound or teflon tape on unions.
7. Complete all plumbing connections (see Page 5 for piping requirements).
 - A. Pipe from valve RETURN port to pool return.
 - B. Pipe from valve WASTE port to waste.
 - C. Suction piping from pool to trap inlet on pump.
8. System is ready for startup.

NOTICE: If there are leaks from beneath valve/clamp area, STOP PUMP, release all pressure, remove clamp and valve and clean sealing surfaces.

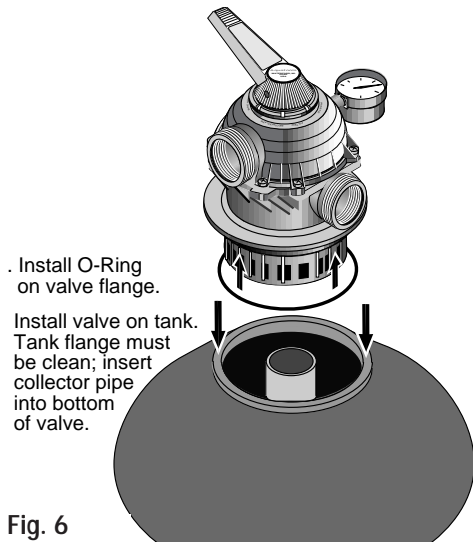


Fig. 6

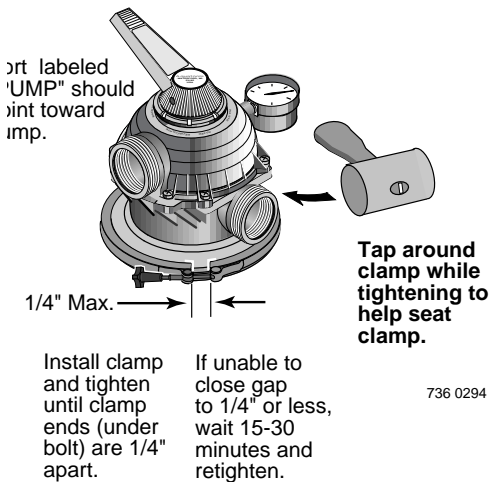


Fig. 7

Startup/Operation (See Figure 9)

⚠ WARNING Hazardous pressure. To avoid explosion and possible severe or fatal injury, filter system pressure must not exceed 50 PSI (345 kPa) under any circumstances. NEVER test this filter system with compressed air; never operate system with water temperature above 95° F (35° C).

⚠ CAUTION To prevent equipment damage and possible injury, turn pump OFF before changing valve position.

NOTICE: Do not add chemicals directly into the pool skimmer. Adding undiluted chemicals may damage equipment and void warranty.

1. Open system valves and make sure pump is filled with water. Make sure pool water level is 2" (51mm) above bottom of skimmer opening.

2. With pump OFF, set valve to 'BACKWASH' position.

3. Start pump, circulating water backwards through filter to waste.

NOTICE: To prevent pump from running dry, be sure water level never drops below bottom of skimmer inlet. Add water to pool if necessary to keep skimmer flooded while backwashing and rinsing.

4. Backwash until water runs clear (3-5 minutes).

5. Stop pump; set valve to 'RINSE' position.

6. Start pump; run pump for one minute.

7. Stop pump; set valve to 'FILTER' position.

8. Filter is now ready for service.

9. Record clean starting filter pressure gauge reading as a reference.

10. When pool is first filled, backwash once a day until pool water is sparkling clear. After that, backwash when pressure gauge shows 5 to 7 PSI (34.5 to 48 kPa) higher than starting pressure.



Fig. 8

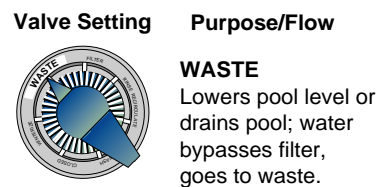
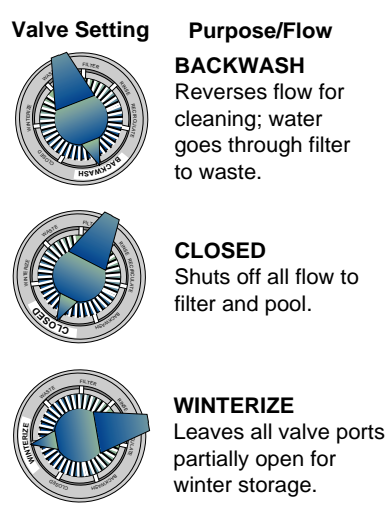


Fig. 9: Valve settings for startup. Stop pump before changing valve position.

MAINTENANCE

General:

- Wash outside of filter with a mild detergent and water. Rinse off with hose.
NOTICE: DO NOT use solvents to clean filter; solvents may damage plastic components in system.
- Inspect sand bed at least once a year to remove foreign material which has not been backwashed out of system.
NOTICE: When the sand bed gets hard and crusty on top, remove all the old sand and replace it with new sand.

Weekly Pool Equipment Inspection:

1. Check pressure during operation. When pressure is 5 to 7 PSI (34.5 to 48 kPa) higher than initial operating pressure, backwash filter (see instructions under "Startup/Operation", Page 7).
2. Except during hot weather with heavy swimmer loads, operating filter 6 to 12 hours per day should be sufficient. Carefully monitor water chemical balance and follow recommendations of your local pool professional.

Water Maintenance

- Keep water level at least 2" (51mm) above bottom of skimmer opening. Failure to do so can allow air to enter system, causing pump to lose prime and air to enter filter.
- Maintain pH at 7.2 to 7.6 in pool.

⚠ To prevent damage to system components, keep water temperature below 95° F. (35° C) at all times.

Vacuum Pool:

1. Fill vacuum hose by submerging in water from one end to the other.
2. To vacuum, insert hose into skimmer suction manifold or into vacuum line in pool wall. See instructions provided by pool builder or pool manufacturer. Start pump, making sure it is primed and pumping.
3. After vacuuming, clean pump trap to remove accumulated debris, then check filter pressure gage. If reading is 5 to 7 PSI (34.5 to 48 kPa) higher than initial operating pressure, backwash filter.

Lower or Drain Pool

1. Turn pump 'OFF'; set valve handle to 'WASTE'.
2. Use vacuum cleaner hose and head.
3. Start pump; run until pool is lowered to desired level.
4. Turn pump 'OFF'; set valve handle to 'FILTER'.
5. Start pump.

STORAGE/WINTERIZING

⚠ CAUTION Pool chemicals may give off corrosive fumes. Store chemicals away from system in a well ventilated area.

NOTICE: Allowing water to freeze will damage filter and void warranty. If antifreeze is needed, use propylene glycol; it's plastic compatible and non-toxic. Follow manufacturers instructions. Do not use ethylene glycol based anti-freeze – it's toxic and it may damage plastic components.

1. Open all system valves. Set multiport valve at 'WINTERIZE' to allow air passage to all ports.



Fig. 10: Valve settings to lower pool water level. Stop pump before changing valve position.

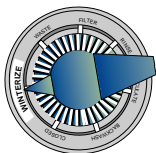


Fig. 11: Valve setting for winter storage. Stop pump before changing valve position.

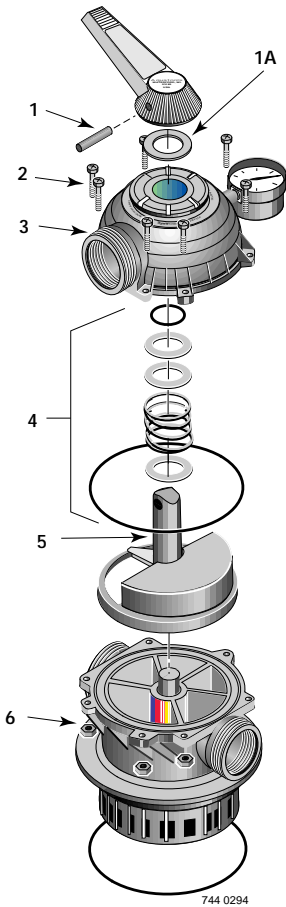


Fig. 12A: Valve Disassembly
(1-1/2" Multiport Valve)

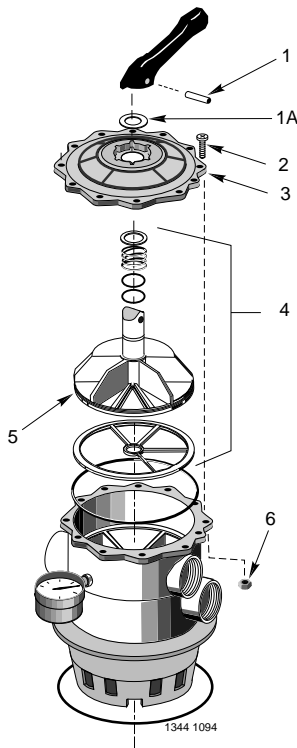


Fig. 12B: Valve Disassembly
(2" Multiport Valve)

2. Remove drain plug from filter.
3. Drain filter tank completely and replace drain cap (Figure 13, Page 10).
4. Cover with plastic or tarpaulin to protect from weather, but do not seal from air circulation.
5. Protect from freezing.

Startup for Winterized Equipment:

1. Remove any temporary weather protection placed around system for shut-down.
2. See "Startup", Page 7, for reactivation of the filter.
3. Inspect all electrical wiring to pump for damage or deterioration over the shutdown period. Have a qualified serviceman repair/replace wiring as needed. Inspect and tighten all watertight connections.
4. Open all valves in suction and return piping.
5. Remove any winterizing plugs in system.
6. Drain all winterizing chemicals (if used) from system; flush system.
7. Close all drain valves and replace all drain plugs in system (see Page 10).
8. Fill pool with water to proper level (see pool manufacturer's instructions).

MULTI-PORT VALVE SERVICE

⚠ WARNING Hazardous pressure. Stop pump and release all pressure from system before working on filter, valve, or clamp.

NOTICE: if Multi-Port valve is below pool water level, close suction and discharge valves before disassembly to prevent draining pool.

Handle Replacement:

1. Stop pump.
2. Place handle in 'FILTER' position.
3. Remove pin (Key 1, Figures 12A and 12B) to disconnect handle. If it cannot be removed by hand, use a hammer and center punch and lightly tap it out.
4. Remove handle; replace with a new one. Be sure new handle is in 'FILTER' position.
5. Replace pin.

Lid and Plug replacement:

1. Remove Handle (see 'Handle Replacement' above).
2. Remove plug:
 - A. Remove all screws and nuts (Key Nos. 2 and 6, Figures 12A and 12B).
 - B. Remove lid (Key No. 3) by pulling straight up while holding plug shaft (Key No. 5) down with thumb.
3. Inspect Internal Parts:

Inspect plug and gasket spring, O-Rings, and internal washers (Key No. 4). Replace if necessary.
4. Reassemble Valve:
 - A. Replace plug gasket and shaft, mounting spring, washers, and O-Ring on plug shaft. Lubricate O-Ring with Amojel.
 - B. Replace lid; match screw holes in lid and body.
 - C. Press down on lid to allow screws to engage nuts; tighten each nut securely.
 - D. Replace top washer (Key No. 1A) and handle, making sure indexing pin on plug shaft points in same direction as pointer on handle. Replace handle pin.
 - E. Tighten all lid screws to 55 inch-lbs. (63.4 kg-cm) torque.

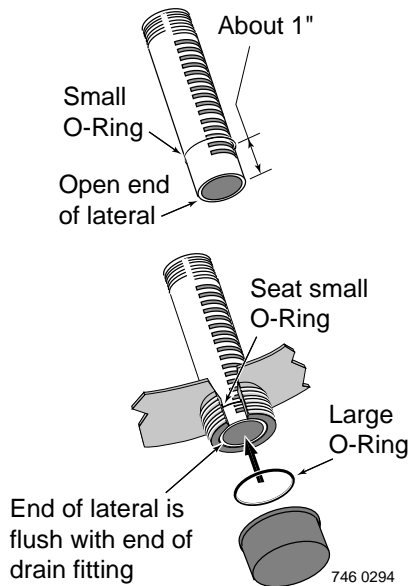


Figure 13: Drain Fitting Assembly.

This assembly allows water to drain without losing the sand out of the filter tank.

Make sure all surfaces are clean and free of sand. Don't cross thread cap; don't overtighten cap.

Valve Removal

▲WARNING Hazardous pressure. Stop pump and release all pressure from system before working on filter, valve, or clamp.

NOTICE: If multi-Port Valve is below pool water level, close suction and discharge valves before disassembly to prevent draining pool.

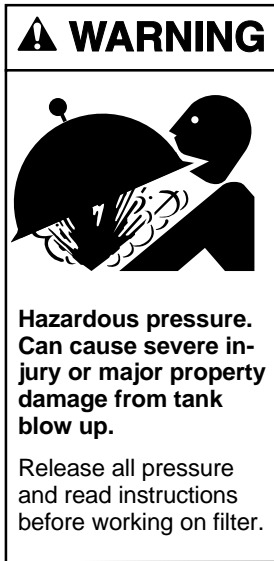
1. Disconnect piping from pump and pool.
2. Remove clamp.
3. Remove valve from filter top.
4. To reinstall valve, follow instructions, Figures 6 and 7, Page 7. BE SURE to follow clamp tightening instructions.

Drain Fitting Installation/Removal

NOTICE: If pool is above height of filter, first close valves in pump suction and return lines to prevent draining pool. If there are no shutoff valves installed, disconnect suction and return lines and raise ends above pool water level.

1. **Installation:** See Figure 13.
2. **To Drain Filter:**
 - A. Remove drain cap. Lateral tube should remain in place inside drain opening to prevent sand from draining out.
 - B. Open union coupling on backwash port of Multi-Port valve. This will allow air into filter and allow water to drain from filter tank.
 - C. Replace cap when tank is empty.
3. **Removing Sand From Filter:**
 - A. Remove both drain cap and slotted lateral tube (see Figure 13). Sand and water will drain from tank.
 - B. To completely flush filter tank of sand, remove top clamp and multiport valve and flush the inside of the tank with a hose.
 - C. Thoroughly clean sand from all parts and from tank drain opening before reassembling drain fitting.

TROUBLESHOOTING GUIDE



1. Short Cycle between backwashes:

NOTICE: Time between backwashes will vary with each installation and between different areas of the country. Ask installer about normal backwash interval in your area. The following causes and remedies are for cycle times shorter than normal for your area.

- A. Flow rate too high or filter too small; consult dealer for system sizing recommendations.
- B. Water is chemically out of balance; consult pool serviceman.
- C. Excess dirt/dust in pool; vacuum pool directly to waste.
- D. Body oil/lotion build-up in filter; consult dealer for chemical filter cleaners and follow cleaner manufacturer's instructions.
- E. Filter inadequately backwashed. See instructions under "Startup/Operation", Page 7.
- F. Algae in pool. Consult pool professional about proper chemical maintenance.
- G. Residual chlorine level too low. Consult pool professional about proper chemical maintenance.
- H. Inspect filter sand for solidification caused by dust, calcium, skin oils, of suntan lotions.

2. Low Flow:

- A. Pipe blocked downstream from filter; remove obstruction.
- B. Piping too small; use larger pipe (consult dealer for sizing).
- C. Plugged pump; plugged hair and lint trap or skimmer basket. Clean thoroughly.

3. Pool Water Not Clear:

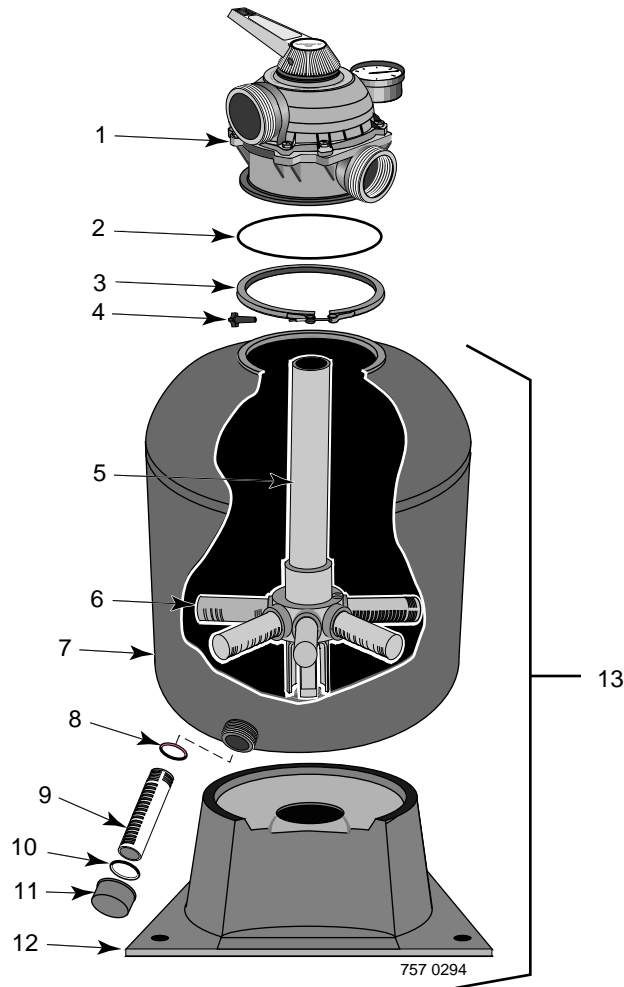
- A. Water is chemically out of balance; consult pool professional.
- B. Filter is too small; consult dealer about equipment sizing.
- C. Sand in pool means broken lateral. Drain both water and sand out of tank. Remove valve; follow procedure under "Filter Setup", Page 6, and instructions with new lateral to replace broken part.

▲ WARNING To avoid severe injury or major property damage, follow instructions under 'Valve Installation', Figures 6 and 7, Page 7).

- 1. Follow valve removal procedure, Page 10.
- 2. Replace lateral according to instructions supplied with new lateral.
- 3. Reassemble filter according to instructions under "Filter Setup", Page 6.

REPAIR PARTS – TANKS

T-150BP-1, T-170BP-1,
T-200BP-1, T-240BP-1,
T240BP-2, T-300BP-2



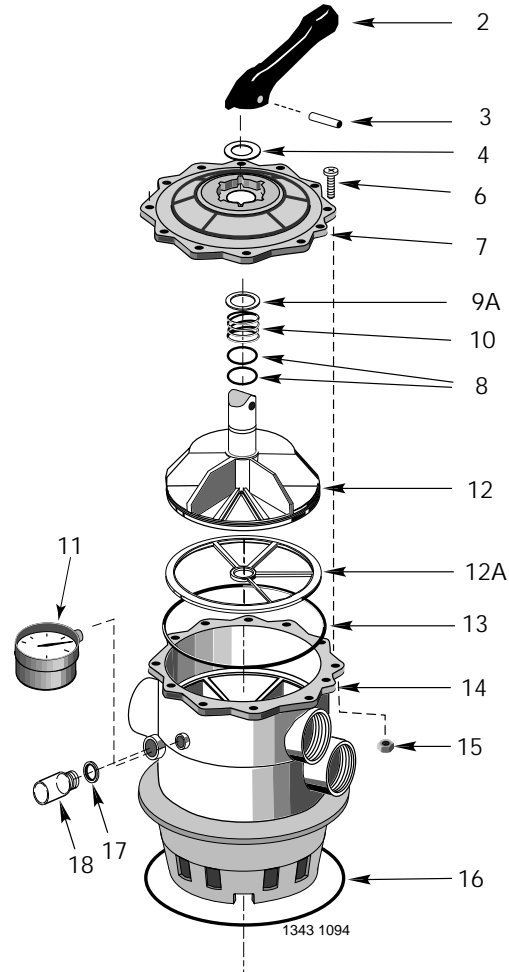
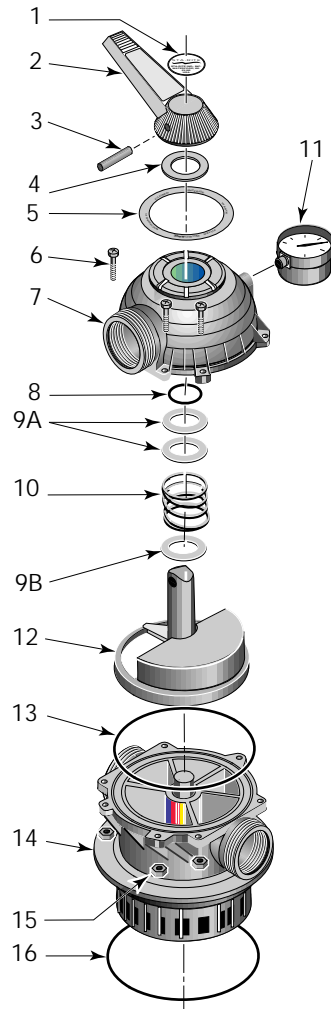
Key No.	Description	No. Used	Model					
			T-150BP-1	T-170BP-1	T-200BP-1	T-240BP-1	T-240BP-2	T-300BP-2
1	Multiport Valve, Top Mount	1	WC112-148	WC112-148	WC112-148	WC112-148	14971-TM-22-L	14971-TM-22-L
2	O-Ring, Valve Flange	1	U9-369	U9-369	U9-369	U9-369	U9-369	U9-369
3	V-Clamp w/Knob	1	WC119-87A	WC119-87A	WC119-87A	WC119-87A	WC119-87A	WC119-87A
4	Clamp Knob	1	WC36-22	WC36-22	WC36-22	WC36-22	WC36-22	WC36-22
5	Collector Hub Assembly	1	24200-0110	WC137-516P	WC137-517P	WC137-519P	24204-0029	24205-0010
6	Lateral	8	24600-0003	24600-0003	24600-0003	24700-0075	21180-0163	21180-0100
7	Filter Tank	1	24200-0100	24201-0100	24203-0100	24204-0100	24204-0100	24205-0100
8	O-Ring, Lateral	1	U9-370	U9-370	U9-370	U9-370	U9-370	U9-370
9	Drain Lateral	1	24201-0058	24201-0058	24201-0058	24201-0058	24201-0058	24201-0058
10	O-Ring, Drain Cap	1	U9-371	U9-371	U9-371	U9-371	U9-371	U9-371
11	Drain Cap	1	14965-0025	14965-0025	14965-0025	14965-0025	14965-0025	14965-0025
12	Pedestal	1	23910-0005B	23910-0005B	23910-0005B	23900-0105B	23900-0105B	23900-0205
13	Filter Tank Assembly	1	24200-0322E	24201-0322E	24203-0322E	24204-0322E	24204-0242	24205-0322E
	• Union Coupling Package	1	C198-5	C198-5	C198-5	C198-5	-	-
	• Sand Loading Disc	1	24201-0043	24201-0043	24201-0043	24201-0043	24201-0063	24201-0063
	• Model & Instruction Label	1	32155-4115A	32155-4115B	32155-4115C	32155-4115D	90000-1328	32155-4115E
	• Clamp Warning Decal	1	32165-4030	32165-4030	32165-4030	32165-4030	32165-4030	32165-4030
	• Information Decal	1	32155-4112	32155-4112	32155-4112	32155-4112	32155-4112	32155-4112

•Not Illustrated.

REPAIR PARTS – MULTI-PORT VALVES

WC112-148

#14971-TM-22-L



Key No.	Part Description	Qty.	WC112-148	14971-TM-22-L
1	Valve Handle Decal	1	14965-0021	---
2	Handle	1	14962-0032	14971-SM10E1
3	Dowel Pin	1	35857-0021	14971-SM10E2
4	Washer	1	14965-0007	14971-SM10E3
5	Operating Instruction Decal	1	14965-0020	---
6	Screw		37337-3056(7)	14971-SM10E4(10)
7	Valve Cover	1	14965-0011	14971-SM20E6
8	O-Ring	1	35505-1228	14971-SM10E10
9A	Washer	2	14965-0007	14971-SM10E8
9B	Washer	1	14965-0007	---
10	Spring	1	14965-0006	14971-SM10E9
11	Pressure Gauge	1	15060-0000T	15060-0000T
12	Plug & Gasket Assembly	1	14965-0028	14971-SM20E11
12A	Gasket	1	---	14971-SM20E12
13	Cover O-Ring	1	35505-1275	14971-SM20E7
14	Valve Body Assembly	1	14965-0013	14971-SM20E13
15	Nut		35407-0071(7)	14971-SM10E14(10)
16	Tank Flange O-Ring	1	U9-369	U9-369
17	Sight Glass Gasket	1	---	14971-SM20E17
18	Sight Glass	1	---	14971-SM10E16

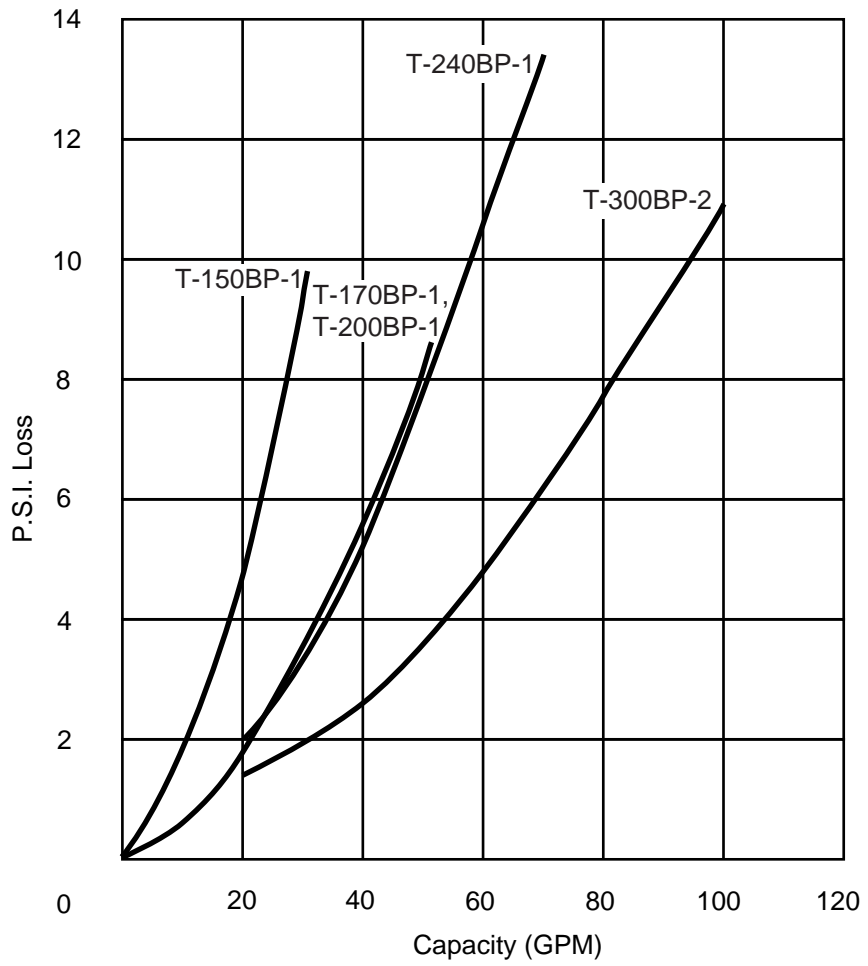


Figure 14 – Pressure Drop Curve

STA-RITE LIMITED WARRANTY

Pumps, filters, skimmers, underwater lights (except bulbs), accessories and fittings manufactured by Sta-Rite are warranted to be free of defects in material and workmanship for one (1) year from date of installation.

Product specific warranties:	Year from date of installation
<i>HRPB, DEPB and System 3</i> – Tanks	10 years
Internal filter components and valves	1 year
<i>Max-E-Therm</i> – Pool/Spa Heaters	2 years
Heater Enclosure only (Upper RH & LH; lower enclosure; and control board enclosure)...	10 years
<i>Automatic Pool Cleaners including Hose</i>	2 years
<i>Cristal-Flo filters</i> – Tanks	10 years pro-rated*
Valve and internal components.	1 year
<i>Posi-Flo II</i> – Tanks	10 years
Elements	1 year
<i>Waterford Sand</i> – Tanks	10 years pro-rated*
Pumps	1 year
Valve and Internals	1 year
<i>Waterford Cartridge</i> – Filter Tank	10 years
Pumps	1 year
<i>System 3 Above Ground Systems</i> – Tanks	10 years
Pumps	1 year
Platform and Internals	1 year
<i>Pumps</i>	1 year
When equipped with A.O. Smith 2-compartment motors (Does not include pumps sold as part of a systems package)	2 years

* Full warranty coverage is in effect for one year after installation. The pro-rated warranty covers the *tank only* during

the 2nd through 10th year after installation. The amount covered decreases by 10% each year. (ie., 2nd year 90% covered, 3rd year 80% covered, etc.).

The foregoing warranties relate to the original consumer purchaser ("Purchaser") only. Sta-Rite shall have the option to repair or replace the defective product, at its sole discretion. Purchasers must pay all labor and shipping charges necessary to replace the product covered by this warranty. Requests for warranty service must be made through the installing dealer. This warranty shall not apply to any product that has been subject to negligence, misapplication, improper installation or maintenance, or other circumstances which are not in Sta-Rite's direct control.

This warranty sets forth Sta-Rite's sole obligation and Purchaser's exclusive remedy for defective products.

STA-RITE SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR CONTINGENT DAMAGES WHATSOEVER.

THE FOREGOING WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES. IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE DURATION OF THE APPLICABLE EXPRESS WARRANTIES PROVIDED HEREIN.

Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above limitations or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Supersedes all previous publications.

Sta-Rite Industries, Inc.
293 Wright Street
Delavan, WI 53115

▲ Retain Warranty Certificate (upper portion) in a safe and convenient location for your records.

DETACH HERE: Fill out bottom portion completely and mail within 10 days of purchase/installation to:

▼ Sta-Rite, Attn: Warranty Dept., 293 Wright St., Delavan, WI 53115



Warranty Registration Card

Name _____

Years pool has been in service less than 1 1-3 3-5 5-10 _____

Address _____

Purchased from:
 Company name _____

City _____ State _____ Zip _____

Address _____

Purchase Date _____

City _____ State _____ Zip _____

Product Purchased _____

New installation Replacement _____

Please send me more information on these other products from Sta-Rite.

Type of Pool Inground Vinyl Fiberglass Gunite _____

- Pumps Filters Automatic Pool Cleaners
- Maintenance Equipment Test Strips
- Heaters

Size of Pool _____